



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3066-1
Job Sheet 168608



Part No: D3066-1

Job Qty: 120 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Trans Aero Helicopter Services Ltd (CTRAN10)

5235 Gulfstream Court Loveland, CO, 80538 USA ph:(307) 778-5777 fx:(970) 667-1995.

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:B Now M6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	120 Ea	11/23/17	11/23/17	0.00	0.00	Start Up Waterjet		
100	Waterjet	120 pcs	11/23/17	11/23/17	0.00	4.27	Waterjet1		
120	QC	120 pcs	11/23/17	11/23/17	0.00	0.00	QC8		
130	HandFinish	120 pcs	11/24/17	11/24/17	0.00	1.84	HandFinish1		
140	QC	120 pcs	11/24/17	11/24/17	0.00	0.00	QC7		
150	Packaging	120 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3		
160	QC21-SA	120 Ea	11/24/17	11/24/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3066

Descriptions: 150 - *** STOCK IN STEP CELL***

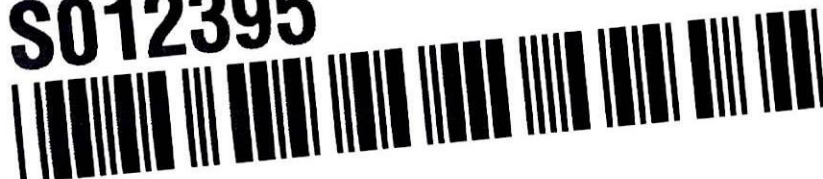
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.080	11	65	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.128inches + 0.005 - 0.000	0.133 0.128		
2	Spacer	0.708inches ± 0.010	0.718 0.698		
3	Spacer	0.354inches ± 0.010	0.364 0.344		
4	Spacer	0.354inches ± 0.010	0.364 0.344		
5	Spacer	2.250inches ± 0.005	2.255 2.245		
6	Spacer	16.450inches ± 0.010	16.460 16.440		
7	Spacer	0.080inches ± 0.010	0.090 0.070		

DART
AEROSPACE
S012395



Spacer

PART NO:

Revision:

Operation:

Change No:

D3066 - 1

Start up Operation

Mfg Date: 11/22/17

Job No: 168608

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